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WATER BASED HEAT BANK AND FUSION SALT CALORIFIER
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- (57) Claim

1. A WATER BASED HEAT BANK AND FUSION SALT CALORIFIER COMPRISING A HEAT BANK CONTAINER WHICH CONTAINS A VOLUME OF WATER BASED FLUID CONTAINING VARYING AMOUNTS OF HEAT ENERGY, DERIVED FROM A SOURCE NOT HEREIN DISCLOSED ,AND WHEREAS THIS HEAT ENERGY CAN BE CIRCULATED AROUND THE HEAT STORAGE VESSEL BY MEANS OF CONVECTIVE CURRENTS AND AN INSULATED BAFFLE WHICH DIRECTS AND INFLUENCES THE CONVECTIVE CURRENT FLOW WHICH FORCES THE HEATED WATER TO THERMAL LAYER AT THE HIGHEST POSSIBLE POINT WITHIN THE HEAT BANK CONTAINER WHERE A FUSION SALT CALORIFIER IS IMMersed WITHIN THE WATER BASED FLUID AT THE HIGHEST POSSIBLE POINT FOR THE PURPOSE OF HEAT EXCHANGING FROM THE HEATED WATER BASED FLUID TO A CLEAN WATER SUPPLY HELD WITHIN THE CONFINES OF THE FUSION SALT CALORIFIER .

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INVENTION TITLE : WATER BASED HEAT BANK AND FUSION
SALT CALORIFIER .

THE FOLLOWING STATEMENT IS A FULL DESCRIPTION OF
THIS INVENTION , INCLUDING THE BEST METHOD OF
PERFORMING IT KNOWN TO ME :-

THIS INVENTION RELATES TO IMPROVEMENTS IN
CONFIGURING A WATER BASED HEAT BANK AND FUSION
SALT CALORIFIER .

FOR MANY PEOPLE THE INEFFICIENCIES INVOLVED IN THE
STORAGE AND UTILISATION OF WARM WATER BASED FLUIDS
AND THE METHODS OF TRANSFERRING THIS HEAT , BY
MEANS OF A CALORIFIER , FROM A CONTAMINATED WATER
BASED FLUID TO CLEAN FLUID HAS BEEN EXPENSIVE AND
IMPRACTICAL IN RESPECT OF EFFICIENCY.

A HEAT BANK IS SIMPLY A STORAGE FACILITY WHICH HOLDS
A MEDIUM WHICH CONTAINS A CERTAIN AMOUNT OF HEAT
ENERGY FOR VARIOUS CONSUMER NEEDS AND FUNCTIONS .
A FLUID WHICH IS WATER BASED IS AN IDEAL HEAT ENERGY
STORAGE MEDIUM DUE TO THE HIGH SPECIFIC HEAT OF
WATER. THE SPECIFIC HEAT AND VISCOSITY OF WATER CAN
BE ADJUSTED BY MEANS OF AN ADDITIVE SUCH AS A GLYCOL
BASED CHEMICAL .

A FUSION SALT IS A CHEMICAL COMPOUND WITH KNOWN
PRECISE MELTING POINTS AND CHARACTERISTICS. THE HEAT
OF FUSION PRINCIPLE INVOLVES THE AMOUNT OF HEAT
ENERGY THAT IS ATTRACTED OR EXPELLED FROM THESE
FUSION SALTS DURING THE PHASE OF ALTERNATING
BETWEEN LIQUID AND SOLID STATES WITHOUT AN
ALTERATION IN THE TEMPERATURE OF THE FUSION SALT
DURING THIS PHASE. THIS PRINCIPAL CAN BE UTILISED TO
STORE LARGE QUANTITIES OF HEAT ENERGY AT A STABLE
TEMPERATURE FOR EXTENDED PERIODS OF TIME .

A CALORIFIER IS SIMPLY A LIQUID TO LIQUID HEAT
EXCHANGER FOR TRANSFERRING HEAT ENERGY FROM ONE
FLUID TO ANOTHER BY CONDUCTION THROUGH THE
CALORIFIER WALLS . A CALORIFIER WORKS MOST
EFFICIENTLY AND EFFECTIVELY WHEN THE HIGHEST
DIFFERENTIAL IN TEMPERATURE EXISTS BETWEEN THE
FLUID HELD WITHIN ITS CONFINES AND THE FLUID THAT
EXISTS AROUND ITS PERIMETER SURFACE AREA PROVIDING
THIS DIFFERENTIAL IN TEMPERATURE CAN BE MAINTAINED
AND PROVIDING THAT THE MAXIMUM AMOUNT OF INTERNAL
AND EXTERNAL SURFACE AREA OF THE CALORIFIER IS
EXPOSED AND AVAILABLE TO ALLOW THE EXCHANGE OF
HEAT ENERGY .

MANY OF THE CURRENT SYSTEMS OF HEAT BANKS AND
CALORIFIERS DO NOT ADEQUATELY MEET THESE
REQUIREMENTS OR SATISFY CONSUMER NEEDS DUE TO THE
INABILITY OF HEAT BANKS TO STORE SUFFICIENT ENERGY
FOR CONSUMER NEEDS AND THE LACK OF
EFFICIENCY AND COST EFFECTIVENESS OF CURRENTLY
AVAILABLE CALORIFIERS .

THESE PROBLEMS ARE OVERCOME BY THE PRESENT
INVENTION WHICH PROVIDES AN EFFECTIVE COMBINATION
OF A WATER BASED HEAT BANK, WHICH IS CAPABLE OF
HOLDING ,WITHIN ITS CONFINES , A LARGE AMOUNT OF HEAT
ENERGY, FROM A HEAT SOURCE NOT HEREIN DISCLOSED,
AND A FUSION SALT CALORIFIER , WHICH IS STRATEGICALLY
LOCATED IN A HIGH POSITION , WITHIN THE HEAT
BANK,WHICH AFFORDS THE HIGHEST AMOUNT OF HEAT
ENERGY.THE FUSION SALT MEDIUM, WHICH HAS HIGH HEAT
OF FUSION CHARACTERISTICS, IS STRATEGICALLY PLACED IN
A SEALED SHELL AROUND THE CALORIFIER TO ENABLE A
LARGE AMOUNT OF HEAT ENERGY TO BE STORED AND HEAT
EXCHANGED AT A KNOWN AND PRECISE TEMPERATURE , NOT
HEREIN DISCLOSED .

BY USING A CONVECTIVE CURRENT ,WITHIN THE WATER
BASED HEAT BANK, THE HEAT THAT IS EXCHANGED , FROM A
SOURCE NOT HEREIN DISCLOSED , TO THE WATER BASED
FLUID WILL RISE TO THE AREA , WITHIN THE WATER BASED
HEAT BANK , IN WHICH THE FUSION SALT CALORIFIER IS
LOCATED THEREBY ENABLING A CONDUCTIVE HEAT
EXCHANGE TO OCCUR FROM THE WATER BASED FLUID
THROUGH THE SEALED OUTSIDE CONTAINER WALLS OF THE
CALORIFIER TO THE FUSION SALT . AT A KNOWN
TEMPERATURE , NOT HEREIN DISCLOSED , THE FUSION SALT
WILL CHANGE FROM A CRYSTALLINE STATE TO A FLUID
STATE THEREBY ABSORBING A LARGE AMOUNT OF HEAT
ENERGY . THIS HEAT ENERGY WILL THEN BE HEAT
EXCHANGED , BY CONDUCTION , TO THE FLUID HELD WITHIN
THE CONFINES OF THE SEALED INNER CONTAINER WALLS OF
THE CALORIFIER CONSEQUENTLY HEATING THE FLUID TO A
HIGHER TEMPERATURE . THIS HEAT EXCHANGE WILL
CONTINUE FOR AN EXTENDED PERIOD , DUE TO THE HIGH
AMOUNT OF HEAT ENERGY HELD WITHIN THE FUSION SALT
IN LIQUEFIED FORM , UNTIL THE FUSION SALT LIQUID GIVES
UP SUFFICIENT HEAT ENERGY TO RETURN TO ITS
CRYSTALLINE FORM

THESE FUSION SALT CRYSTALS WILL AGAIN BE HEATED BY THE WATER BASED FLUID BY CONDUCTIVE HEAT EXCHANGE THROUGH THE SEALED OUTSIDE CONTAINER WALLS OF THE FUSION SALT CALORIFIER, WHICH WILL RETURN TO A LIQUID FORM , PROVIDING THE WATER BASED FLUID IN THE HEAT BANK CONTAINS ENOUGH HEAT ENERGY TO TRANSFORM THE FUSION SALT FROM CRYSTALLINE STATE TO A LIQUID STATE .

AFTER EXCHANGE OF HEAT ENERGY FROM THE WATER BASED FLUID , HELD BY THE EFFECT OF THERMAL LAYERING AT THE HIGHEST POSSIBLE LEVEL WITHIN THE WATER BASED HEAT BANK, TO THE FUSION SALTS , HELD WITHIN THE CONFINES OF THE SEALED OUTER CONTAINER WALL OF THE CALORIFIER , A CONVECTION CURRENT WILL FORCE THE NOW COOLER , DENSER , WATER BASED FLUID AWAY FROM THE FUSION SALT CALORIFIER TO BE REPLACED WITH THE WARMER LESS DENSE WATER BASED FLUID WHICH CONTAINS A HIGHER HEAT ENERGY .

THE WATER BASED HEAT BANK WOULD HAVE AN OVERFLOW OUTLET ATTACHED TO IT AT ITS UPPER LEVEL TO ALLOW EXCESS EXPANDED FLUIDS TO BE DISCHARGED .THE WATER BASED HEAT BANK WOULD ALSO HAVE AN INSULATED BAFFLE LOCATED BELOW THE FUSION SALT CALORIFIER TO COVER THE FULL WIDTH OF THE WATER BASED HEAT BANK CONTAINER TO CHANNEL , ENHANCE AND CONTROL THE CONVECTION CURRENTS UPWARDS AFTER HEATING , BY AN EXTERNAL SOURCE NOT HEREIN DISCLOSED, AND DOWNWARDS AFTER COOLING BY HEAT EXCHANGE TO THE FUSION SALT CALORIFIER .

THE FUSION SALT CALORIFIER IS ATTACHED BY HOLLOW TUBING TO A CLEAN WATER SOURCE AND BY HOLLOW TUBING TO A CONSUMER OUTLET POINT AND THESE TUBINGS WOULD HAVE ALL THE NECESSARY SAFETY AND CONTROL VALVES INSTALLED SUCH AS A PRESSURE REDUCTION VALVE TO LOWER THE PRESSURE WITHIN THE SYSTEM , A TEMPERATURE MIXING VALVE , WITH A CALORIFIER BYPASS HOLLOW TUBING ATTACHED TO CONTROL THE MIXING OF THE WATER OUTLET TEMPERATURE TO THE CONSUMER , A COMBINATION TEMPERATURE AND EXPANSION CONTROL VALVE TO ENSURE THE SAFETY OF THE WHOLE SYSTEM AND THE SAFETY OF THE CONSUMERS UTILISING THE HEATED WATER PRODUCED BY THE SYSTEM AND AN OUTLET POINT FOR CONSUMER ACCESS TO THE WATER .

TO ASSIST WITH THE UNDERSTANDING OF THIS INVENTION ,
REFERENCE WILL NOW BE MADE TO THE ACCOMPANYING
DRAWING , FIGURE 1 , WHICH SHOWS THE CONFIGURATION
OF THE SYSTEM .

5 REFERRING TO FIGURE 1 , IT CAN BE SEEN THAT THE WATER
BASED HEAT BANK AND FUSION SALT CALORIFIER
ACCORDING TO THIS INVENTION COMPRISES A CLEAN WATER
SUPPLY POINT (1) , A PRESSURE REDUCING VALVE (2) , A
10 CLEAN WATER INLET POINT (3) , A CLEAN WATER BYPASS
LINE (4) , CLEAN WATER (5) STORED WITHIN THE CONFINES
OF A FUSION SALT CALORIFIER(12,13,14) , A CLEAN WATER
OUTLET POINT (6) , A COMBINATION TEMPERATURE AND
EXPANSION CONTROL VALVE (7) , A WATER TEMPERATURE
15 MIXING VALVE (8) , A CLEAN WATER OUTLET POINT (9) , A
HEAT BANK CONTAINER (10), A WATER BASED FLUID (11) , A
FUSION SALT CALORIFIER (12,13,14,) COMPRISING A SEALED
INNER STORAGE CONTAINER (12) , A SEALED OUTER STORAGE
CONTAINER (13) , FUSION SALT (14) , AN INSULATED BAFFLE
20 (15) , A SCHEMATIC INDICATOR SHOWING THE CONVECTIVE
CURRENT CYCLE (16) , A COLD WATER BASED FLUID OUTLET
POINT (17) A WARM WATER BASED FLUID INLET POINT (18)
AND AN OVERFLOW OUTLET POINT (19) .

25 WHEN A WATER BASED FLUID (11) IS STORED IN A HEAT
BANK CONTAINER (10) THE AMOUNT OF HEAT ENERGY
STORED IN THE WATER BASED FLUID (11) IS DEPENDANT
UPON ITS TEMPERATURE . WATER BASED FLUID (11) ALWAYS
CONTAINS SOME HEAT ENERGY AND THIS CAN BE
HARNESSED AND HEAT EXCHANGED TO CLEAN WATER (5)
30 BY MEANS OF A FUSION SALT CALORIFIER (12,13,14) ,
PROVIDING THERE IS A DIFFERENTIAL IN TEMPERATURE
BETWEEN THE CLEAN WATER (5) AND THE WATER BASED
FLUID BY USING CONVECTIVE CURRENTS (16) AND THE
PRINCIPAL OF THERMAL LAYERING TO MOVE AND
CONCENTRATE , AT THE TOP OF A HEAT BANK CONTAINER
35 (10), A QUANTITY OF HEATED WATER BASED FLUID (11)
CONTAINING A CERTAIN AMOUNT OF HEAT ENERGY WHERE
THE CALORIFIER (12,13,14) IS LOCATED , REQUIRES A
STRATEGIC INPUT OF HEAT ENERGY ON ONE SIDE OF AN
INSULATED BAFFLE (15) STRATEGICALLY LOCATED WITHIN
40 THE HEAT BANK CONTAINER (10), FROM A SOURCE AND BY A
METHOD NOT HEREIN DISCLOSED AND A STRATEGIC
REMOVAL AND REHEATING OF COOLER WATER BASED FLUID
(11) , BY A METHOD NOT HEREIN DISCLOSED, FROM THE
OPPOSITE SIDE OF AN INSULATED BAFFLE (15) .

THIS WOULD THEN CAUSE THE CONVECTIVE CURRENT (16)
TO OCCUR WHICH WOULD FORCE THE HEATED WATER BASED
FLUID (11) TO RISE AND THE COOLER WATER BASED FLUID
(11) TO SINK . THE HEATED WATER BASED FLUID (11) WOULD
REMAIN , IN A THERMAL LAYER , AT THE HIGHEST POINT
WITHIN THE HEAT BANK CONTAINER (10) ALLOWING FULL
SURFACE AREA CONTACT WITH THE SEALED OUTER
STORAGE CONTAINER (13) WALL OF THE FUSION SALT
CALORIFIER (12,13,14) WHICH IS FULLY IMMERSSED WITHIN
THIS WARM THERMAL LAYER OF WATER BASED FLUID (11) .
PROVIDING THERE IS A DIFFERENTIAL IN TEMPERATURE A
HEAT EXCHANGE WOULD OCCUR FROM THE HEATED WATER
BASED FLUID (11) THROUGH THE SEALED OUTER STORAGE
CONTAINER (13) WALL OF THE CALORIFIER (12,13,14) TO THE
FUSION SALT (14) HELD BETWEEN THE SEALED OUTER
STORAGE CONTAINER (13) WALL AND THE SEALED INNER
STORAGE CONTAINER (12) WALL OF THE CALORIFIER
(12,13,14) . PROVIDING THE TEMPERATURE WAS EQUAL TO OR
OVER THE MELTING POINT OF THE FUSION SALT (14) THE
FUSION SALT (14) WOULD MELT FROM A CRYSTALLINE STATE
TO A LIQUID STATE AND THEREBY , BY THE HEAT OF FUSION
CHARACTERISTICS OF THE FUSION SALT (14), ABSORB A
LARGE AMOUNT OF HEAT ENERGY . PROVIDING THERE WAS A
DIFFERENTIAL IN TEMPERATURE BETWEEN THE FUSION SALT
(14) AND THE CLEAN WATER (5) THERE WOULD BE A HEAT
EXCHANGE THROUGH THE SEALED INNER STORAGE
CONTAINER (12) WALLS OF THE FUSION SALT CALORIFIER
(12,13,14) THEREBY INCREASING THE AMOUNT OF HEAT
ENERGY HELD BY THE CLEAN WATER (5). THIS HEAT
EXCHANGE WOULD CONTINUE UNTIL A POINT OF
EQUILIBRIUM IN TEMPERATURE WAS REACHED . BETWEEN
THE WATER BASED FLUID (11) THE FUSION SALT CALORIFIER
(12,13,14) AND THE CLEAN WATER (5) .
BY UTILISING A FUSION SALT(14) , WHOSE FORMULA IS NOT
HEREIN DISCLOSED , THE MELTING POINT , WHICH IS NOT
HEREIN DISCLOSED , OF WHICH IS KNOWN AND PREDICTABLE
AND CONTAINS A MUCH LARGER AMOUNT OF ENERGY AT
THIS TEMPERATURE , WHEN COMPARED TO AN EQUIVALENT
AMOUNT OF WATER BASED FLUID , DUE TO THE HEAT OF
FUSION CHARACTERISTICS OF THE FUSION SALT (14), WILL
ENSURE A FURTHER AND PROLONGED HEAT EXCHANGE TO
OCCUR TO THE CLEAN WATER(5), WHEN COMPARED TO AN
EQUIVALENT AMOUNT OF WATER BASED FLUID (11) , AS AND
WHEN REQUIRED .

A TEMPERATURE DROP OCCURS IN THE FUSION SALT
 CALORIFIER WHEN THE CLEAN WATER OUTLET POINT (9) IS
 OPENED AND PRESSURISED CLEAN WATER FLOWS THROUGH
 THE FUSION SALT CALORIFIER (12,13,14). CLEAN WATER (5) OF
 5. A LOWER TEMPERATURE IS FORCED BY PRESSURE FROM AN
 OUTSIDE SOURCE (1) THROUGH A PRESSURE REDUCING
 VALVE(2) TO THE INLET POINT (3) IN THE
 CALORIFIER(12,13,14) THEREBY FORCING CLEAN WATER(5)
 OUT OF THE CALORIFIER (12,13,14) CLEAN WATER OUTLET
 10. POINT (6) , PAST THE COMBINATION TEMPERATURE AND
 EXPANSION CONTROL VALVE (7) AND THROUGH THE WATER
 TEMPERATURE MIXING VALVE(8) , WHICH REGULATES THE
 FLOWS OF CLEAN WATER (5) BY MIXING THE CLEAN WATER
 OUTLET POINT (6) CLEAN WATER (5) WITH CLEAN WATER
 15. FROM THE CLEAN WATER SUPPLY POINT (1) THROUGH A
 CLEAN WATER BYPASS LINE (4) AND THEN ON TO THE CLEAN
 WATER OUTLET POINT (9) .

THE FUSION SALT (14) DRAWS HEAT ENERGY THROUGH THE
 THERMALLY CONDUCTIVE SEALED OUTER STORAGE
 20. CONTAINER (13) WALL FROM THE WARM WATER BASED
 FLUID (11) WHICH FULLY ENVELOPES THE CALORIFIER
 (12,13,14) , THEREFORE IF THE HEAT ENERGY AVAILABLE IS
 SUFFICIENT TO REACH THE MELTING POINT OF THE FUSION
 SALT , THE FUSION SALT (14) WILL TRANSFORM FROM A
 25. CRYSTALLINE STATE TO A LIQUID STATE AND
 CONSEQUENTLY HEAT EXCHANGE TO THE CLEAN WATER (5)
 THROUGH THE SEALED INNER STORAGE CONTAINER (12)
 WALL UNTIL THE WATER BASED FLUID (11) TEMPERATURE ,
 THE FUSION SALT (14) TEMPERATURE AND THE CLEAN
 30. WATER (5) TEMPERATURE REACH A POINT OF EQUILIBRIUM .
 THE WATER BASED FLUID (11) WILL , BY CONVECTIVE
 CURRENT , BE REPLACED WITH WATER BASED FLUID (11) OF A
 GREATER AMOUNT OF HEAT ENERGY AND REPEAT THE
 ABOVE CYCLE AS NECESSARY .

5. BY USING AN INSULATED BAFFLE (15) LOCATED AT A
POSITION LOWER IN THE HEAT BANK STORAGE CONTAINER
(10) AND A WATER BASED FLUID (11) HEATED BY A SOURCE
NOT HEREIN DISCLOSED WITH A WARM WATER BASED FLUID
INLET POINT (18) LOCATED ON ONE SIDE OF THE INSULATED
BAFFLE (15) AND A COLD WATER BASED FLUID OUTLET
POINT (17) , TO A REGION AND BY A METHOD NOT HEREIN
DISCLOSED , LOCATED ON THE OPPOSITE SIDE OF THE
10. INSULATED BAFFLE (15) WILL CREATE A CONVECTIVE
CURRENT (16) TO OCCUR WITHIN THE HEAT BANK
CONTAINER (10) THEREBY REPLACING THE COOLER WATER
BASED FLUID (11) AT THE TOP THERMAL LAYER AT THE TOP
OF THE HEAT BANK STORAGE CONTAINER (10) WITH THE
15. WARMER WATER BASED FLUID (11) . BY THERMAL HEAT
LAYERING THIS WARM WATER BASED FLUID (11) WILL
REMAIN THERE UNTIL REPLACED BY A WATER BASED FLUID
(11) OF HIGHER THERMAL CONTENT THUS COMPLETING THE
FULL CYCLE .

20. THE HEAT ENERGY HELD IN THE WATER BASED FLUID (11)
WHICH IS HELD WITHIN THE CONFINES OF THE HEAT BANK
CONTAINER (10) WILL , BY CONDUCTIVE TRANSMISSION ,
HEAT EXCHANGE , THROUGH THE CONTAINER WALLS OF THE
HEAT BANK STORAGE CONTAINER (10) , TO THE
25. SURROUNDING AIR AND CAUSE A CONVECTIONAL AIR FLOW
TO OCCUR WHICH WILL WARM OR COOL THE AIR SPACE
ADJACENT TO THE HEAT BANK STORAGE CONTAINER (10)
PROVIDING THERE IS A DIFFERENTIAL IN TEMPERATURE
BETWEEN THE WALL OF THE HEAT BANK CONTAINER (10)
AND THE AIR COMING INTO CONTACT WITH IT .

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS :

5 1. A WATER BASED HEAT BANK AND FUSION SALT
CALORIFIER COMPRISING A HEAT BANK CONTAINER WHICH
CONTAINS A VOLUME OF WATER BASED FLUID CONTAINING
VARYING AMOUNTS OF HEAT ENERGY, DERIVED FROM A
SOURCE NOT HEREIN DISCLOSED ,AND WHEREAS THIS HEAT
ENERGY CAN BE CIRCULATED AROUND THE HEAT STORAGE
VESSEL BY MEANS OF CONVECTIVE CURRENTS AND AN
10 INSULATED BAFFLE WHICH DIRECTS AND INFLUENCES THE
CONVECTIVE CURRENT FLOW WHICH FORCES THE HEATED
WATER TO THERMAL LAYER AT THE HIGHEST POSSIBLE
POINT WITHIN THE HEAT BANK CONTAINER WHERE A FUSION
SALT CALORIFIER IS IMMERSSED WITHIN THE WATER BASED
15 FLUID AT THE HIGHEST POSSIBLE POINT FOR THE PURPOSE
OF HEAT EXCHANGING FROM THE HEATED WATER BASED
FLUID TO A CLEAN WATER SUPPLYHELD WITHIN THE
CONFINES OF THE FUSION SALT CALORIFIER .

20 2. A WATER BASED HEAT BANK AND FUSION SALT
CALORIFIER OF CLAIM 1 WHEREIN A HEAT BANK CONTAINER
WOULD BE CAPABLE OF HOLDING A QUANTITY OF WATER
BASED FLUIDS WITH VARYING AMOUNTS OF HEAT ENERGY ,
DERIVED FROM AN OUTSIDE SOURCE BY A METHOD NOT
HEREIN DISCLOSED, FOR THE PURPOSE OF UTILISING THIS
25 STORED WATER BASED FLUID AS A HEAT BANK FOR
TRANSFERRING THIS STORED HEAT ENERGY , BY HEAT
EXCHANGE ,TO CLEAN WATER HELD WITHIN THE CONFINES
OF A FUSION SALT CALORIFIER AND FOR TRANSFERRING THIS
STORED HEAT ENERGY FROM THE HEAT BANK CONTAINER
WALLS BY MEANS OF EXTERNAL CONVECTIVE AIR CURRENTS

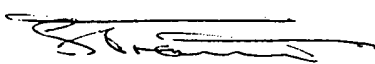

3. A WATER BASED HEAT BANK AND FUSION SALT CALORIFIER
OF CLAIM 1 WHEREIN AN INSULATED BAFFLE SYSTEM CAN BE
UTILISED TO CREATE AND DIRECT A THERMAL CONVECTIVE
CURRENT TO OCCUR BY CREATING A HEAT DIFFERENTIAL
5 , WITHIN THE WATER BASED FLUID BY A METHOD NOT
HEREIN DISCLOSED , BETWEEN ONE SIDE OF AN INSULATED
BAFFLE AND THE OPPOSING SIDE OF AN INSULATED BAFFLE
WITH THE EXPRESS PURPOSE OF CREATING A CONVECTIVE
CURRENT AND A THERMAL LAYER OF HIGHER THAN
10 AVERAGE ENERGY CONTENT WATER BASED FLUID , WHEN
COMPARED TO THE AVERAGE TEMPERATURE OF THE WATER
BASED FLUID HELD WITHIN THE CONFINES OF THE HEAT
BANK CONTAINER , TO OCCUR AT THE HIGHEST POSSIBLE
POINT IN THE HEAT BANK CONTAINER , ADJACENT TO , AND
15 FULLY ENCLOSING AN IMMERSSED FUSION SALT CALORIFIER
FOR THE PURPOSE OF HEAT EXCHANGE FROM THE HEATED
WATER BASED FLUID TO THE CLEAN WATER HELD WITHIN
THE CONFINES OF THE FUSION SALT CALORIFIER

4. A WATER BASED HEAT BANK AND FUSION SALT CALORIFIER
20 OF CLAIM 1 WHEREIN A FUSION SALT CALORIFIER
COMPRISING A SEALED INNER STORAGE CONTAINER AND A
SEALED OUTER STORAGE CONTAINER BOTH CAPABLE OF
THERMAL TRANSMISSION AND WHEREAS THE SEALED INNER
STORAGE CONTAINER WOULD CONTAIN CLEAN WATER
25 WHICH WOULD BE CONNECTED TO A CLEAN WATER SUPPLY
AT A LOW POINT IN THE FUSION SALT CALORIFIER , BY
MEANS OF A TUBULAR CONDUIT HAVING A PRESSURE
REDUCING VALVE AND A CLEAN WATER BYPASS LINE
INSTALLED WITHIN ITS LENGTH , AND A CLEAN WATER
30 OUTLET AT THE HIGHEST POSSIBLE POINT IN THE FUSION
SALT CALORIFIER , CONNECTED TO A CLEAN WATER OUTLET
POINT BY MEANS OF A TUBULAR CONDUIT INCORPORATING
A COMBINATION TEMPERATURE AND EXPANSION CONTROL
VALVE AND A WATER TEMPERATURE MIXING VALVE
35 CONNECTED TO THE AFOREMENTIONED CLEAN WATER
BYPASS LINE

5. A WATER BASED HEAT BANK AND FUSION SALT CALORIFIER
OF CLAIM 1 WHEREIN A FUSION SALT CALORIFIER
CONTAINING A SEALED INNER STORAGE CONTAINER AND A
SEALED OUTER STORAGE CONTAINER BOTH OF THESE
CONTAINERS CAPABLE OF THERMAL TRANSMISSION AND
WHEREAS THE SEALED OUTER STORAGE CONTAINER WOULD
CONTAIN A QUANTITY OF FUSION SALT , WHOSE FORMULA IS
NOT HEREIN DISCLOSED , WITH A KNOWN AND PREDICTABLE
MELTING POINT , WHICH IS NOT HEREIN DISCLOSED . THIS
FUSION SALT WOULD BE CAPABLE OF HOLDING A LARGE
AMOUNT OF STORED HEAT ENERGY DURING ITS FUSION
STAGE BETWEEN CRYSTALLINE STATE AND LIQUID STATE
AND BY THE CYCLE OF HEAT GAIN AND HEAT LOSS CREATED
BY THIS INVENTION WOULD CONTINUOUSLY CYCLE
BETWEEN CRYSTALLINE STATE AND LIQUID STATE DURING
HEAT EXCHANGE FUNCTIONS ENABLING GREATER AMOUNTS
OF HEAT EXCHANGE TO BE CARRIED OUT AT A KNOWN AND
PREDICTABLE TEMPERATURE .

6. A WATER BASED HEAT BANK AND FUSION SALT CALORIFIER
OF CLAIM 1 WHEREIN A HEAT SOURCE , NOT HEREIN
DISCLOSED , CAPABLE OF GENERATING SUFFICIENT HEAT
ENERGY TO ENABLE THE FUSION SALT TO REACH THE
REQUIRED FUSION STAGE AND TO ENABLE A CONVECTIVE
CURRENT , AIDED AND ASSISTED BY MEANS OF AN
INSULATED BAFFLE LOCATED BELOW THE FUSION SALT
CALORIFIER AND IMMERSSED WITHIN THE WATER BASED
FLUID , TO OCCUR WITHIN THE WATER BASED FLUID HELD
WITHIN THE CONFINES OF THE WATER BASED HEAT
BANKCONTAINER .

6. A WATER BASED HEAT BANK AND FUSION SALT
CALORIFIER OF CLAIM 1 WHEREIN AN INSULATED BAFFLE
WOULD BE INSTALLED IN AND TO THE FULL WIDTH OF THE
HEAT BANK STORAGE CONTAINER TO INFLUENCE AND
DIRECT THE CONVECTIVE FLOW OF HEATED AND COOLED
WATER BASED FLUID AND PREVENT THE MIXING AND HEAT
EXCHANGE OF WATER BASED FLUIDS DURING A CONVECTIVE
CYCLE .


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ABSTRACT OF INVENTION

A WATER BASED HEAT BANK AND FUSION SALT CALORIFIER IS DISCLOSED .

A CLEAN WATER OUTLET POINT (9) IS OPENED TO ALLOW PRESSURISED CLEAN WATER (5) TO FLOW FROM A PRESSURISED CLEAN WATER SUPPLY (1) THROUGH A SERIES OF TUBES AND VALVES , NAMELY , VIA A TUBE , TO AND THROUGH A PRESSURE REDUCTION VALVE (2) INTO A CLEAN WATER SUPPLY LINE (3) TO A FUSION SALT CALORIFIER (12,13,14) AND THEN OUT OF THE FUSION SALT CALORIFIER (12,13,14) VIA A CLEAN WATER OUTLET POINT (6), , VIA A TUBE , TO AND THROUGH A COMBINATION TEMPERATURE AND EXPANSION CONTROL VALVE (7) TO A TEMPERATURE CONTROL MIXING VALVE (8) , WHICH IS FED ALSO BY A BYPASS LINE (4) FROM THE CLEAN WATER SUPPLY POINT (1), TO CONTROL HOT/COLD MIXING TO A PREDETERMINED AND PRESET TEMPERATURE LEVEL .

WHEN THERE IS A DIFFERENTIAL IN TEMPERATURE BETWEEN THE CLEAN WATER (5) AND THE FUSION SALT CALORIFIER (12,13,14) WHEN THE CLEAN WATER (5) PASSES THROUGH THE FUSION SALT CALORIFIER (12,13,14) AN EXCHANGE OF HEAT ENERGY OCCURS DRAWING HEAT THROUGH THE THERMALLY CONDUCTIVE SEALED INNER STORAGE CONTAINER (12) WALL FROM THE FUSION SALT (14) SEALED BETWEEN THE SEALED INNER STORAGE CONTAINER (12)WALL AND A SEALED OUTER STORAGE CONTAINER (13) WALL OF THE FUSION SALT CALORIFIER (12,13,14) . THIS FUSION SALT (14) , WHOSE FORMULA IS NOT HEREIN DISCLOSED , AFTER HEATING , BY THE METHOD SHOWN LATER , TO A KNOWN MELTING POINT , WHICH IS NOT HEREIN DISCLOSED , CHANGES FROM A CRYSTALLINE STATE TO A LIQUID STATE DRAWING IN A GREAT AMOUNT OF HEAT ENERGY KNOWN AS THE HEAT OF FUSION .

THE HEAT OF FUSION ALLOWS THE FUSION SALT (14) TO REMAIN IN A LIQUID STATE FOR AN EXTENDED PERIOD OF ENERGY EXCHANGE WITHOUT CHANGING ITS MELTING POINT TEMPERATURE . THIS FACT ALLOWS HEAT ENERGY TRANSFER TO CONTINUE FOR AN EXTENDED PERIOD AT A KNOWN TEMPERATURE .

THE FUSION SALT (14) DRAWS HEAT ENERGY THROUGH THE THERMALLY CONDUCTIVE WALL OF THE SEALED OUTER STORAGE CONTAINER (13) WALL FROM THE WATER BASED FLUID (11) WHICH IS TOTALLY ENVELOPING THE CALORIFIER (12,13,14) , THEREFORE IF THE HEAT ENERGY IS SUFFICIENT TO REACH THE MELTING POINT OF THE FUSION SALT , THE FUSION SALT (14) WILL TRANSFORM TO ITS LIQUID STATE AND CONSEQUENTLY HEAT EXCHANGE TO THE CLEAN WATER (5) THROUGH THE SEALED INNER STORAGE CONTAINER (12) WALL UNTIL THE WATER BASED FLUID (11) TEMPERATURE , THE FUSION SALT (14) TEMPERATURE AND THE CLEAN WATER (5) TEMPERATURE REACH A POINT OF EQUILIBRIUM . THE WATER BASED FLUID (11) WILL , BY CONVECTIVE CURRENTS AND THERMAL LAYERING, BE REPLACED WITH WATER BASED FLUID (11) OF A GREATER AMOUNT OF HEAT ENERGY AND REPEAT THE ABOVE CYCLE AS NECESSARY .

BY USING AN INSULATED BAFFLE (15) IMMERSSED IN THE WATER BASED FLUID (11) AT A POSITION LOWER IN THE HEAT BANK STORAGE CONTAINER (10) THAN THE FUSION SALT CALORIFIER (12,13,14) AND BY HEATING A WATER BASED FLUID (11) , BY A METHOD AND SOURCE NOT HEREIN DISCLOSED, WITH AN INLET POINT (18) LOCATED ON ONE SIDE OF THE INSULATED BAFFLE (15) AND A COLD WATER OUTLET POINT (17) , FROM A REGION NOT HEREIN DISCLOSED , ON THE OPPOSING SIDE OF THE INSULATED BAFFLE (15) WILL CREATE A CONVECTIVE CURRENT (16) TO OCCUR THEREBY REPLACING THE COOLER WATER BASED FLUID (11) AT THE TOP THERMAL LAYER AT THE TOP OF THE HEAT BANK STORAGE CONTAINER (10) WITH THE WARMER WATER BASED FLUID (11) . BY THERMAL HEAT LAYERING THIS WARM WATER BASED FLUID (11) WILL REMAIN THERE UNTIL REPLACED BY A WATER BASED FLUID (11) OF HIGHER THERMAL CONTENT THUS COMPLETING THE FULL CYCLE .

THE HEAT ENERGY HELD IN THE WATER BASED FLUID (11) WHICH IS HELD WITHIN THE CONFINES OF THE HEAT BANK CONTAINER (10) WILL , BY CONDUCTIVE HEAT EXCHANGE , THROUGH THE OUTSIDE WALLS OF THE HEAT BANK STORAGE CONTAINER (10) , WARM THE SURROUNDING AIR COMING INTO CONTACT WITH THE WALLS OF THE WATER BASED HEAT BANK CONTAINER (10)AND CAUSE A CONVECTIONAL AIR FLOW TO OCCUR WHICH WILL WARM THE AIR SPACE ADJACENT TO THE HEAT BANK STORAGE CONTAINER (10) .

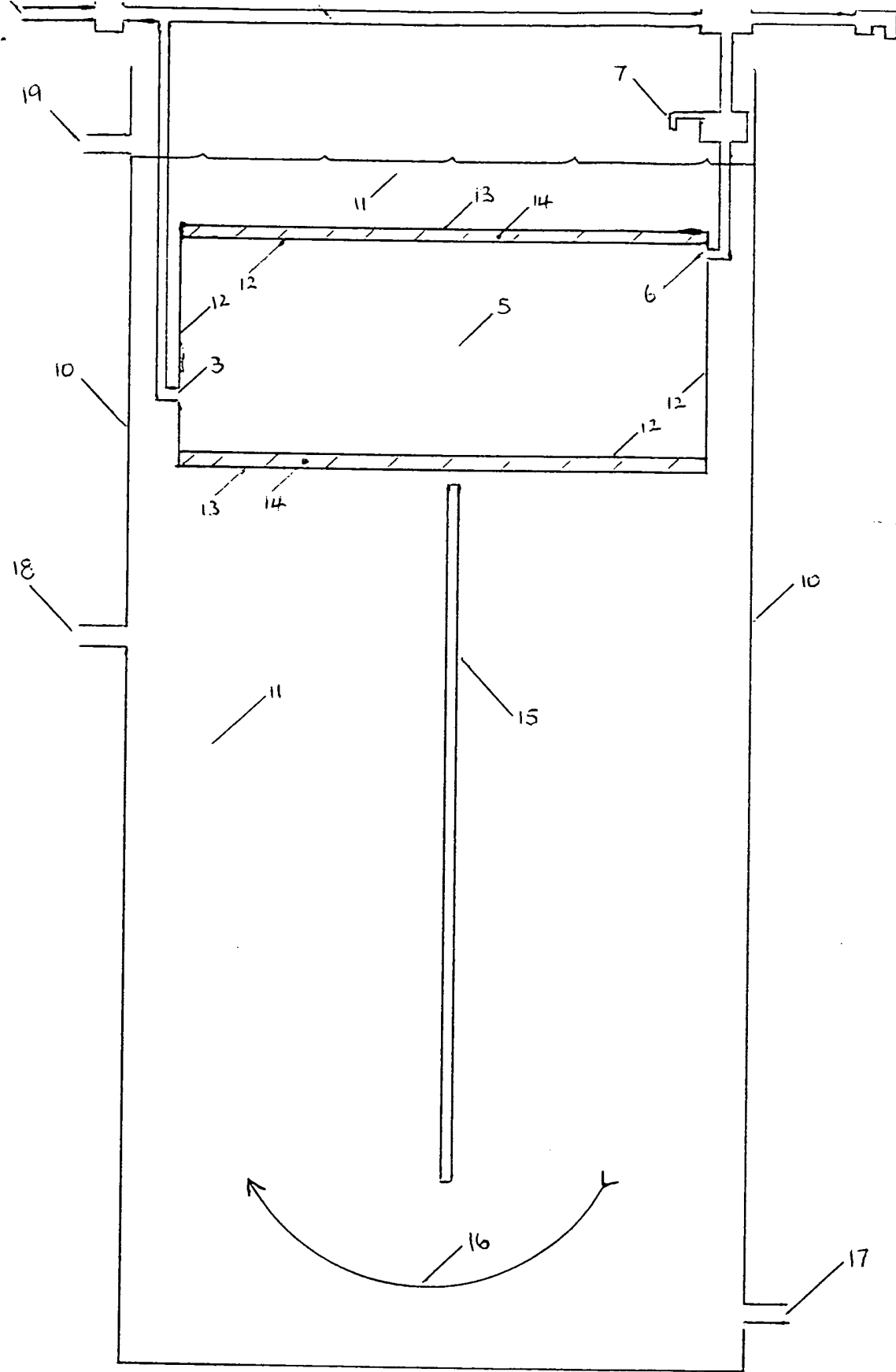


FIGURE 1

Payment Options

20 JAN 2000



Cash - Cash is accepted in person only at a State Office. Please do not post cash.

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Payer Details

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Cynthia Seal

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Houston, TX 77063 42

50020968

IPA Customer No. (if known)

Date

01/01/00

Phone

(713) 334-5151

Fax

(713) 334-5157

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Type of service required

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Application/
Registration
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\$

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Cynthia G. Seal

Name on Card

\$ 15.00 + shipping

Signature

Cynthia G. Seal

Please charge this amount to my credit card

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Fax to: (02) 6283 2734 (secure fax line for confidential payment details)

Enquiry Ph: 1300 361 541 (financial enquiries)

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Sales Order

SEAL CYNTHIA
2925 BRIAR PARK ST930
HOUSTON TEXAS 77042

Customer Number: 50020968

Sales Order Number : 40023459
Date : 21.01.2000

Item	Description	Qty	Price	Unit	Value
1	Photocopy of Patent Specification	1	\$15.00	EA	\$15.00
Total					\$15.00